

SURFACE VEHICLE RECOMMENDED PRACTICE

J2413

ISSUED DEC2003

Issued

2003-12

Protocol To Verify Performance of New Xenon Arc Test Apparatus

1. Scope

- **1.1** This Recommended Practice is for use by contractual parties to verify new xenon arc test apparatus ability to perform SAE J1885, J1960, J2412, J2527, or other as specified.
- **1.2** This Protocol defines the process for analysis of performance capabilities of candidate xenon arc test apparatus for comparison to current xenon arc test apparatus being utilized by the industry. This will require documentation of the candidate apparatus to:
 - a. Produce the exposure environments as specified in the test method.
 - b. Produce the required degradation in the standard reference material(s) in the specified time frame.
 - c. Produce satisfactory repeatable and reproducible exposure results.
 - d. Produce satisfactory uniform results throughout the specimen exposure region of the test chamber.
 - e. Produce similar degradation in the benchmark test specimens, as agreed upon by contractual parties.

Standard Reference Materials (SRMs) performance data and any specified benchmark materials are used as a basis for comparison of various test apparatus. The type of failure and mode of failure should be the same for the comparison.

2. References

2.1 Applicable Documents

The following publications form a part of this specification to the extent specified herein. Unless otherwise specified, the latest issue of SAE publications shall apply.

SAE Technical Standards Board Rules provide that: "This report is published by SAE to advance the state of technical and engineering sciences. The use of this report is entirely voluntary, and its applicability and suitability for any particular use, including any patent infringement arising therefrom, is the sole responsibility of the user."

SAE reviews each technical report at least every five years at which time it may be reaffirmed, revised, or cancelled. SAE invites your written comments and suggestions. Copyright © 2003 SAE International

All rights reserved. No part of this publication may be reproduced, stored in a retrieval system or transmitted, in any form or by any means, electronic, mechanical, photocopying, recording, or otherwise, without the prior written permission of SAE.

TO PLACE A DOCUMENT ORDER: Tel: 877-606-7323 (inside USA and Canada)

Tel: 724-776-4970 (outside USA) Fax: 724-776-0790

Email: custsvc@sae.org http://www.sae.org

SAE J2413 Issued DEC2003

2.1.1 SAE PUBLICATIONS

Available from SAE, 400 Commonwealth Drive, Warrendale, PA 15096-0001.

- SAE J1885—Accelerated Exposure of Automotive Interior Trim Components Using a Controlled Irradiance Water Cooled Xenon Arc Apparatus
- SAE J1960—Accelerated Exposure of Automotive Exterior Materials Using a Controlled Irradiance Water Cooled Xenon Arc Apparatus
- SAE J2412—Accelerated Exposure Of Automotive Interior Trim Components Using A Controlled Irradiance Xenon-Arc Apparatus
- SAE J2527—Accelerated Exposure of Automotive Exterior Materials Using A Controlled Irradiance Xenon-Arc Apparatus

2.2 **ASTM Publications**

Available from ASTM, 100 Barr Harbor Drive, West Conshohocken, PA 19428-2959.

ASTM G 113—Standard Terminology Relating to Natural and Artificial Weathering for non-Metallic Materials

3. Definitions

3.1 Definitions applicable to this standard can be found in ASTM G 113.

4. Verification of Test Apparatus Conformance

- 4.1 It is the responsibility of the test apparatus manufacturer to provide the necessary data to demonstrate compliance of each model apparatus with this specification. A recommended form for Verification of Test Apparatus Conformance is included at the end of this document. The instrument must have the means to automatically control irradiance, Black Panel temperature, chamber temperature and relative humidity.
- **4.2** The manufacturer shall submit data showing that the test apparatus is capable of producing a test cycle with the test conditions and the target values listed for the test segments and test tolerances specified in the referenced test method. For example, see Table 1 for the test conditions of SAE J1960 and J2527.

SAE J2413 Issued DEC2003

TABLE 1—TEST CONDITIONS

Segment#	Irradiance Level	Time Duration Or kJ/m ²	Black Panel	Chamber Air Temp.	Relative Humidity	Front Spray	Back Spray
Segment 1	None	60 minutes	38°C	38°C	95%	yes	yes
Segment 2	0.55W/m ²	40 minutes or 1.32 kJ/m²	70°C	47°C	50%	no	no
Segment 3	0.55W/m²	20 minutes or 0.66kJ/m ²	70°C	47°C	Not applicable	yes	no
Segment 4	0.55W/m²	60 minutes or 1.98 kJ/m²	70°C	47°C	50%	no	no

4.3 The manufacturer shall submit data showing that the test apparatus is capable of producing the appropriate spectral power distribution, as required in the test method.

5. Performance of Standard Reference Material(s)

5.1 The manufacturer shall submit data showing that the test apparatus is capable of producing the required degradation in the standard reference material(s) in the specified time frame, as specified by this test method.

6. Repeatability and Reproducibility

- **6.1** The manufacturer shall submit data showing that the test apparatus is capable of producing repeatable and reproducible exposure results.
- 6.1.1 Repeatability shall be documented by repeating the exposure of the standard reference material in three separate exposure runs in the same piece of test apparatus.
- 6.1.2 Reproducibility shall be documented by repeating the exposure of the standard reference material in three separate exposure runs one each, in three different test apparatus (same model but different serial numbers).

7. Exposure Uniformity

- 7.1 The test apparatus manufacturer shall submit data documenting the variability within the testing area. The data will include mapping the testing area with the current lot of SRM or other material agreed upon by contractual parties.
- **7.2** Uniformity shall be demonstrated by exposing replicate specimens of a standard reference material at various locations within the specimen mounting region of the chamber.